



Torque Specifications List

LeanSteer Frame (stick)	11.0 N-m (8.1 ft-lbf)
Battery Fasteners	1.6 N-m (14 in-lbf) **
Lower Cargo Frame	6.0 N-m (4.4 ft – lbf)
Cargo Plate	6.0 N-m (4.4 ft-lbf)
Accessory Bar	2.8 N-m (2.1 ft-lbf)
InfoKey Dock	2.0 N-m (18 in-lbf)
Front Bag Bracket	6.0 N-m (4.4 ft-lbf)
Fender	1.5 N-m (1.1 ft-lbf)
Wheel	30 N-m (22 ft-lbf) **
Handlebar Clamp	2.0 N-m (4.4 ft-lbf)
Facia	1.5 N-m (1.1 ft-lbf)

****Torque Specification Change:** Segway Inc. has become aware of an issue with the torque specification printed in a number of customer facing documents. The affected components include wheel nuts and battery fasteners. The above list shows the correct specification.

Hex / Alan Wrench size and usage

5mm	LeanSteer Frame, Front Bag Bracket
4mm	Lower Cargo Frames, Universal Cargo Plates, and Fascias
3mm	Batteries, Info Key Dock, Handle Bar
2.5 mm	Accessory Bar

13mm socket with short extension and ratchet for wheels